



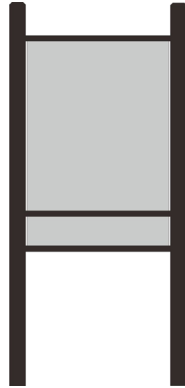
## Oakley Frame Installation Instructions

### Components

- 2 Posts: Powder-coated aluminum (2.25" x 2.75")
- 3 Crossbars: Horizontal members (1" x 3/4")
- 6 Machine Screws: 10-32 x 7/16"
- 2 Ground Stakes

### Assemble the Frame

1. Take one **Post** and insert the **3 Crossbars** into the corresponding holes.
2. Secure the crossbars by inserting **3 Machine Screws** through the **Post** and into the **Crossbars**. Tighten securely.
3. Slide the rider sign and the main sign panel into the corresponding slots in the **Crossbars**.
4. Attach the second **Post** to the opposite side of the **Crossbars**, sandwiching the signs between the **Posts**.
5. Fasten the remaining **3 Machine Screws** through the second **Post** into the **Crossbars** and tighten.



### Install the Frame

6. Select the installation location and place the assembled frame on the ground to mark where the **Ground Stakes** will go.
7. Drive the **Ground Stakes** into the ground using a hammer or mallet until the flat plate is flush with the ground.
8. Slide the frame over the **Ground Stakes**.

Your Oakley Frame is now installed and ready for use!



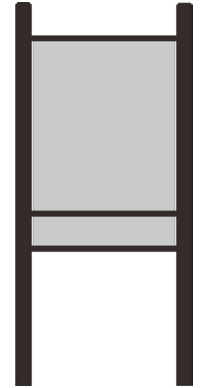
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